



Stationary machine vice, Type: 150M



Order data

Order number	362175 150M
GTIN	4062406384081
Item class	32P

Description

Version:

Sturdy base body of cast iron, slides and base area hardened. Cleaning holes in the base body for good flow of chips. Less component lift-off thanks to special transfer of force in the mobile jaw.

Application:

Versatile clamping unit for machining centres.

Supplied with:

Incl. 2 pcs. top jaws, 2 pcs. front jaws No. 362181 and 1 pc. hand crank.

Optional extras:

Front jaws No. 362177 – 362183, crank No. 362190, spare-parts set No. 362199. Mounted with Tee bolts No. 375300 and aligned with tenons No. 375365.

Note:

Alignment dimensions not compatible with those of other manufacturers. Metric version – screws and threads in metric version, drive hexagon = 19 mm AF.

Technical description

L ₁	101.6 mm
L ₂	58.7 mm
Clamping force	36 kN
Colour code for suitable accessories	NC-HOLEX
Type	L-keys for hexagonal socket screws

L ₃	90.5 mm
Base body length a	427 mm
Jaw height C	44.5 mm
Width across flats AF	19 mm
Clamping range b	0 - 232 mm
Jaw width A	151 mm
Base body width B	186 mm
Hole centre spacing f	98.4 mm
Base body height c +/- 0.012	73 mm
Quick adjustment	no
Interchangeable jaws	yes
Type of product	Machine vice

Accessories

Front jawStandard Type 150	362181 150
Spare-parts set9 pieces Type 9	362199 9